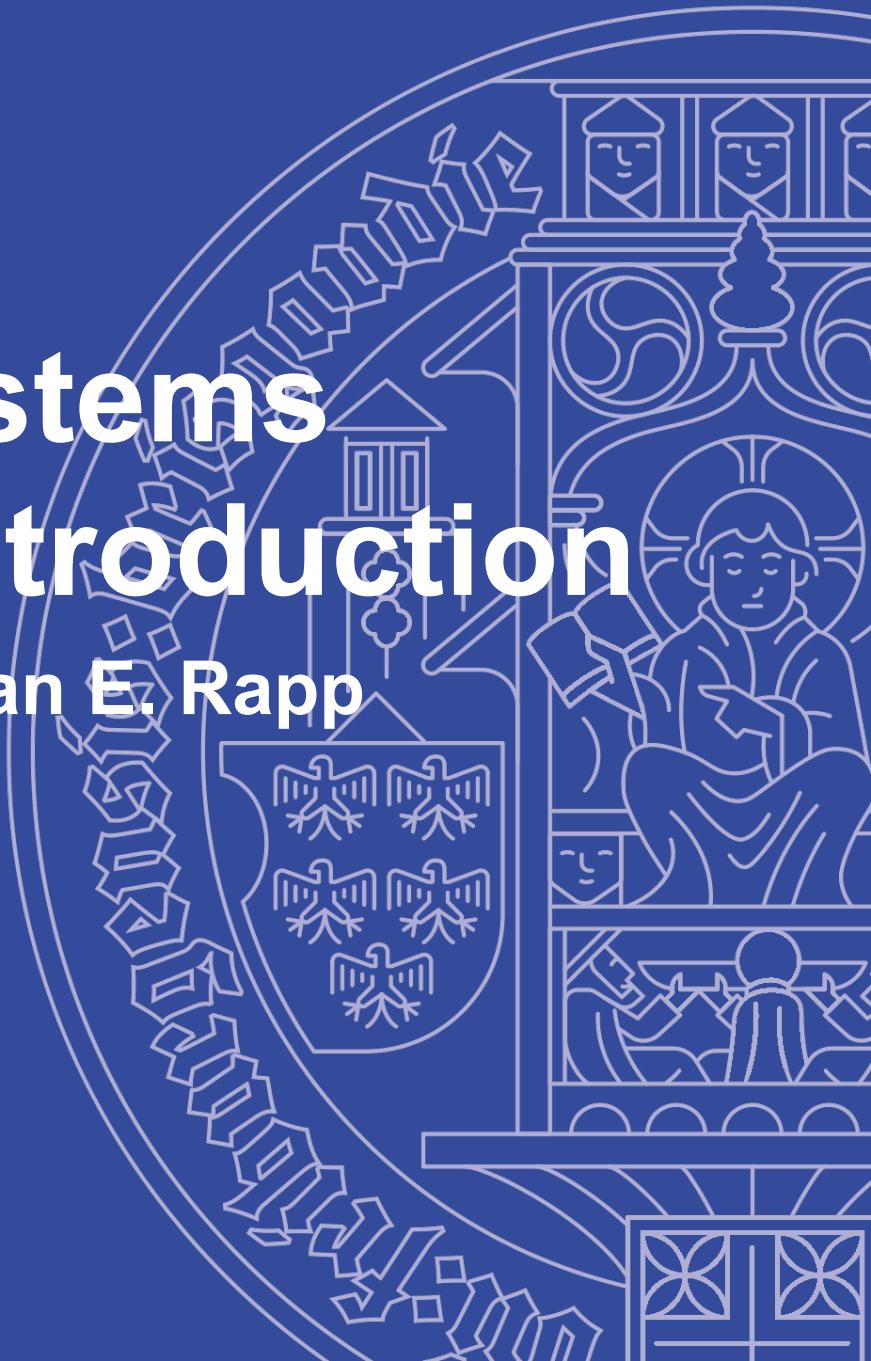


# M.Sc. Microsystems Engineering-Introduction

Prof. Dr.-Ing. habil. Bastian E. Rapp

Freiburg, 10/10/2023



# About me

## Prof. Dr.-Ing. habil. Bastian E. Rapp

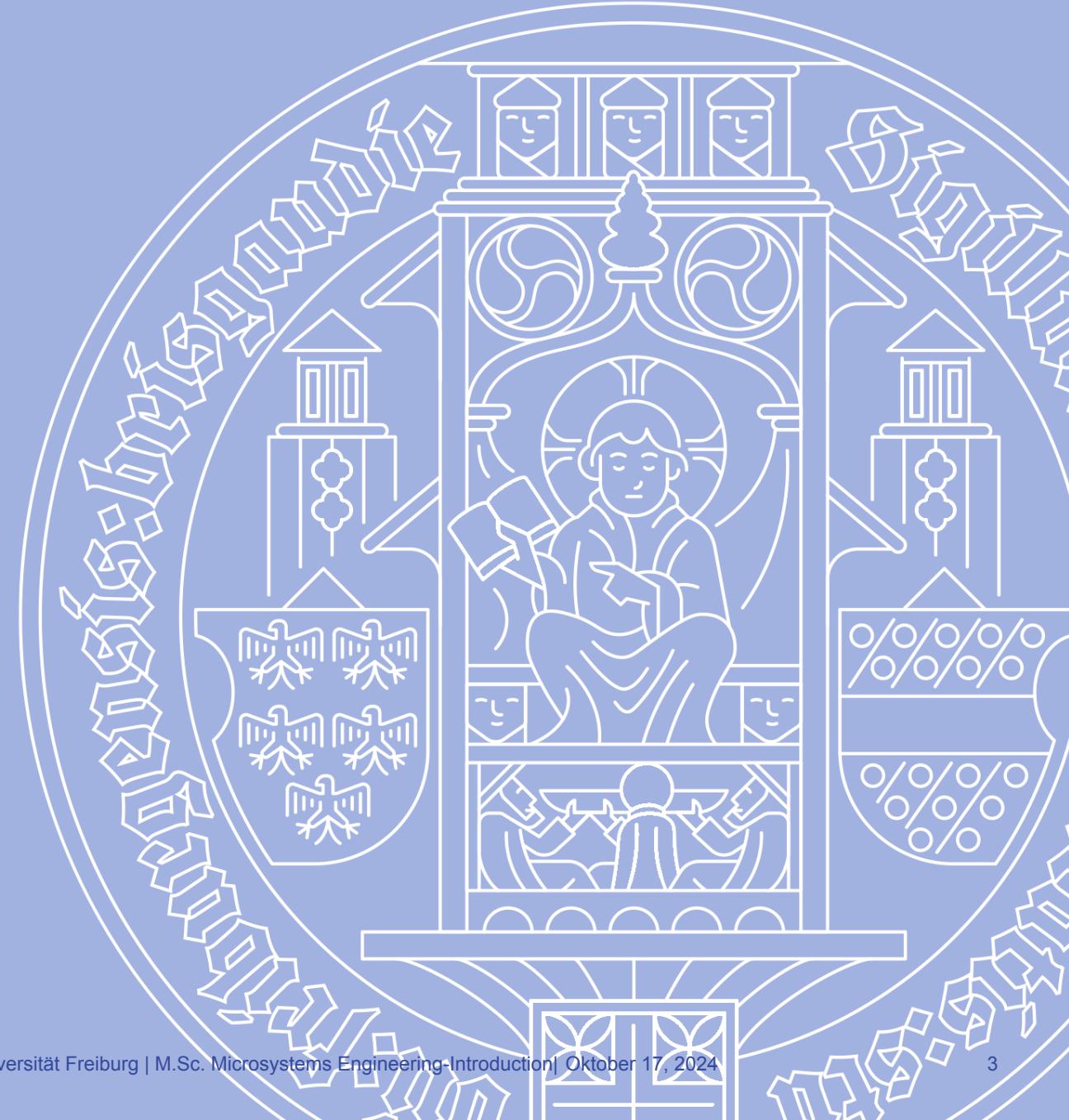
- 2005, mechanical engineering  
University of Karlsruhe
- 2008, PhD in Microfluidics and Biosensors  
University of Karlsruhe
- 2017, Habilitation on fluid mechanics and microfluidics  
Karlsruhe Institute of Technology (KIT)
- 2018, Full Professor Process Technology  
IMTEK, University of Freiburg
- 2018, Founding CEO and current CTO of Glassomer GmbH
- several industry/academic awards (selection):  
*GMM, Edison Award, Südwestmetallförderpreis*, 2 of my former PhD students  
won the *Deutsche Studienpreis*
- since WS 2023/2024: Dean of Studies of IMTEK

Full Professor,  
Laboratory of ProcessTechnology  
Department of Microsystem Technology (IMTEK)  
University of Freiburg



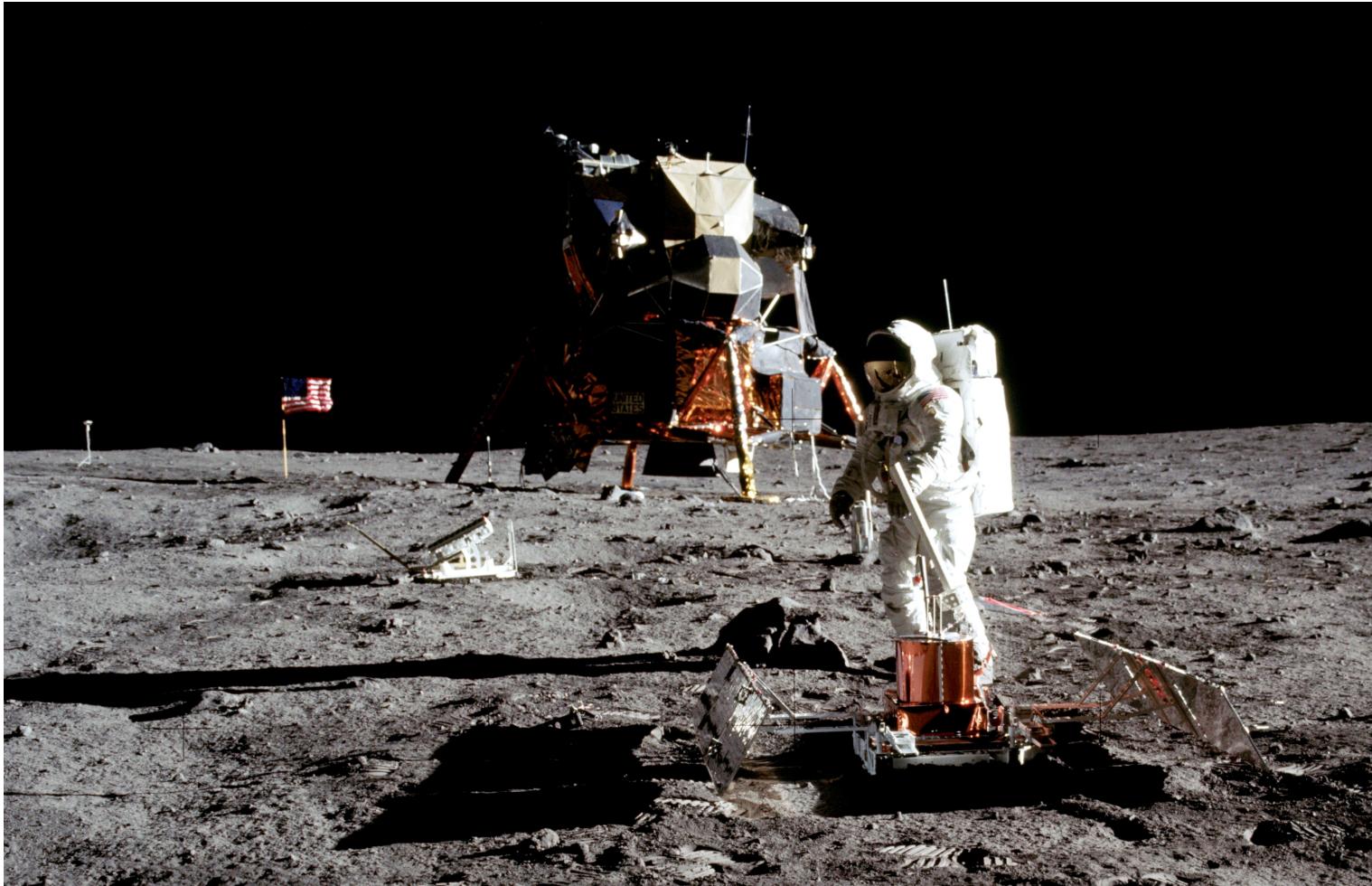
[bastian.rapp@neptunlab.org](mailto:bastian.rapp@neptunlab.org)  
[bastian.rapp@imtek.de](mailto:bastian.rapp@imtek.de)  
[www.NeptunLab.org](http://www.NeptunLab.org)

# The Technology



# One of the greatest achievements of mankind

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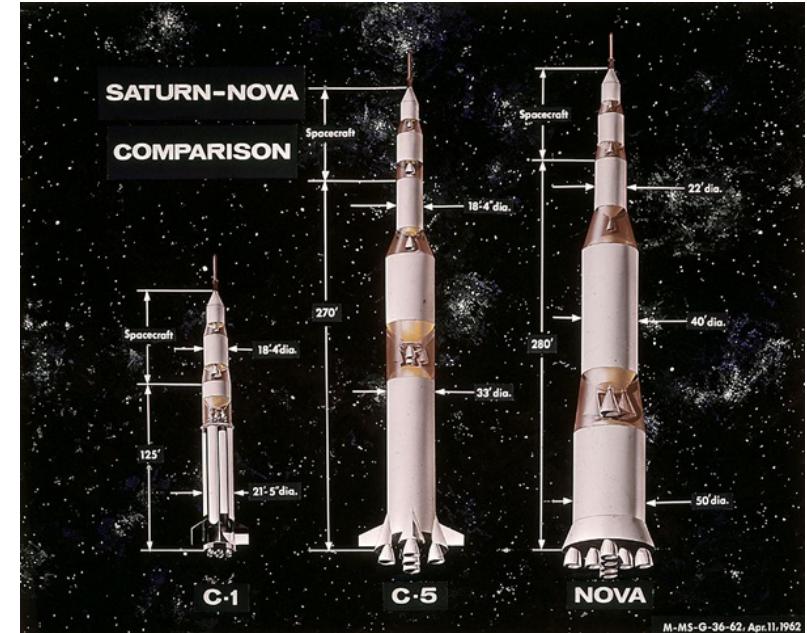
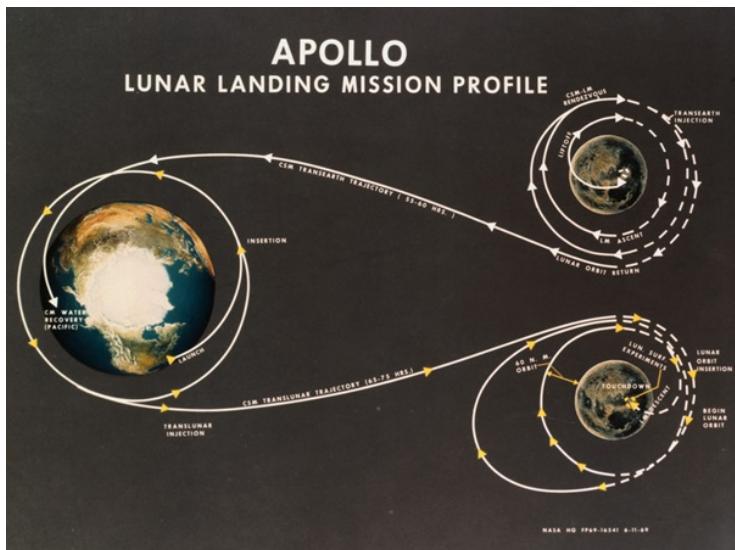


- the lunar landing of *Apollo 11* on July 20<sup>th</sup>, 1969
- you all know the story but how much do you know about the technology behind *Apollo*?



# How do you actually get to the moon? In 1969?

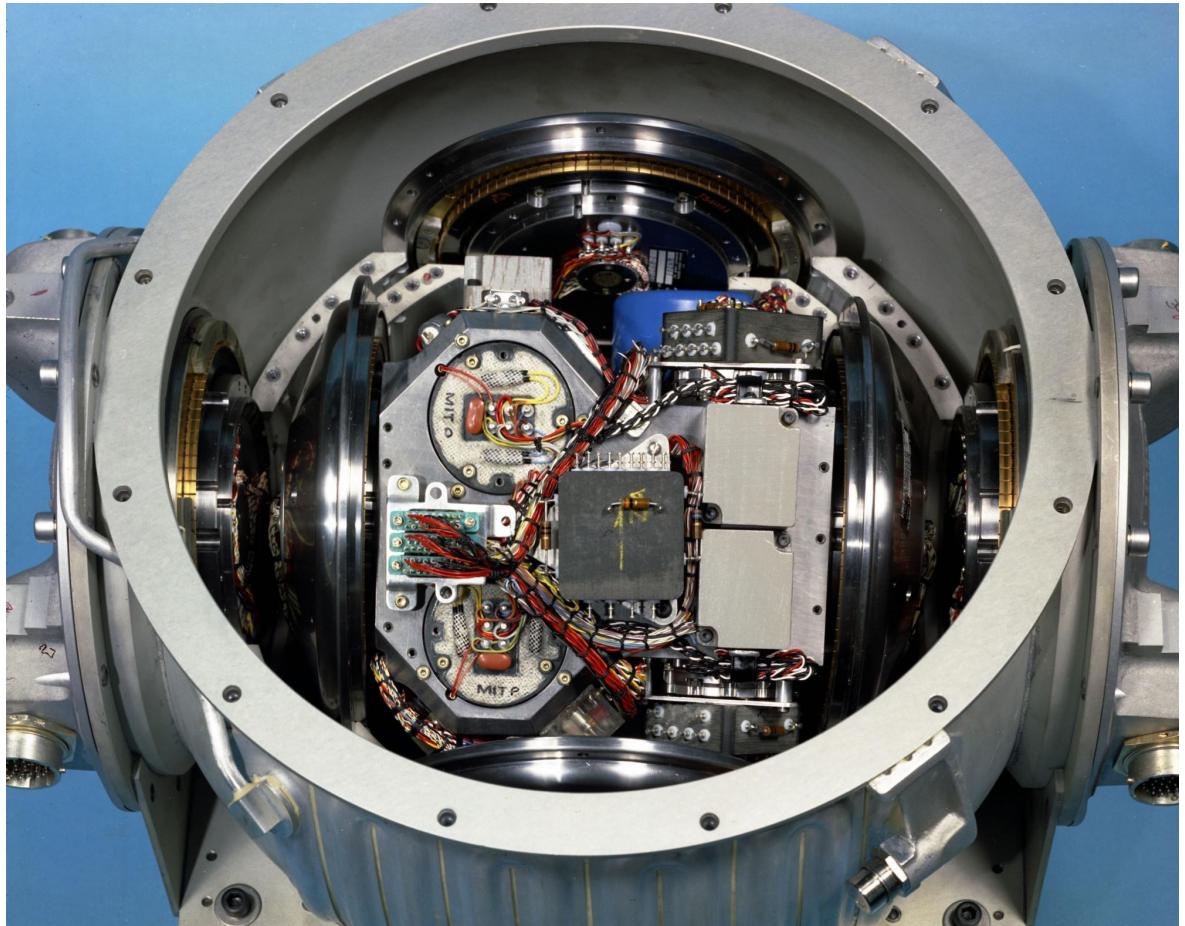
- in order to reduce the rocket size NASA chose the so-called *Lunar orbit rendezvous* configuration instead of building a *Nova* rocket
- this meant that the Apollo 11 not only had to get to the moon (a 3-day = 300,000 miles journey) but also dis-engage (and later re-engage) the landing module



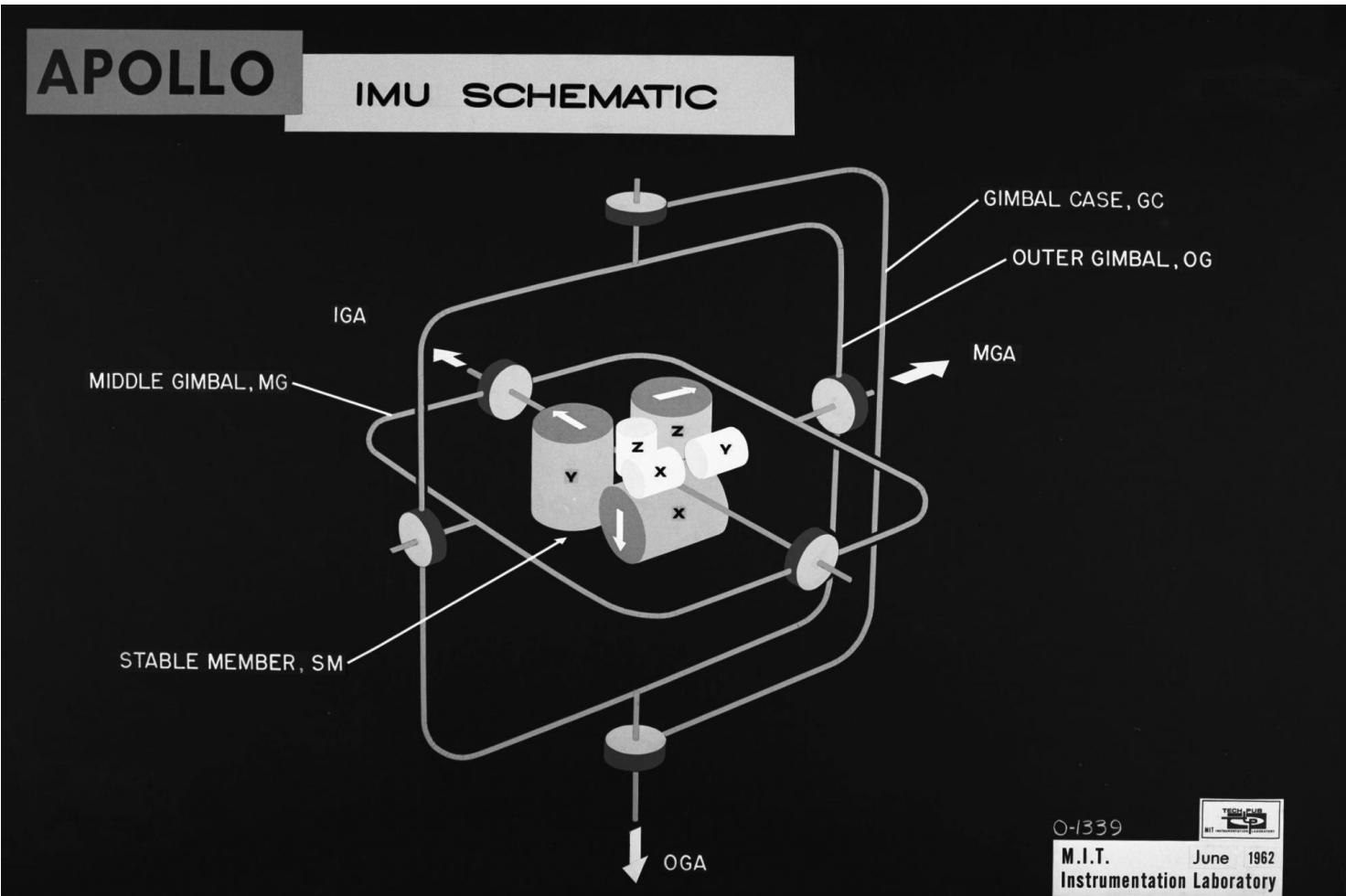
- how to you navigate that precisely, so far away from earth in 1969?
- satellites ☽ out of range
- GPS ☽ not invented yet
- the stars ☽ way to imprecise

# This is how you do this: But what exactly is this?

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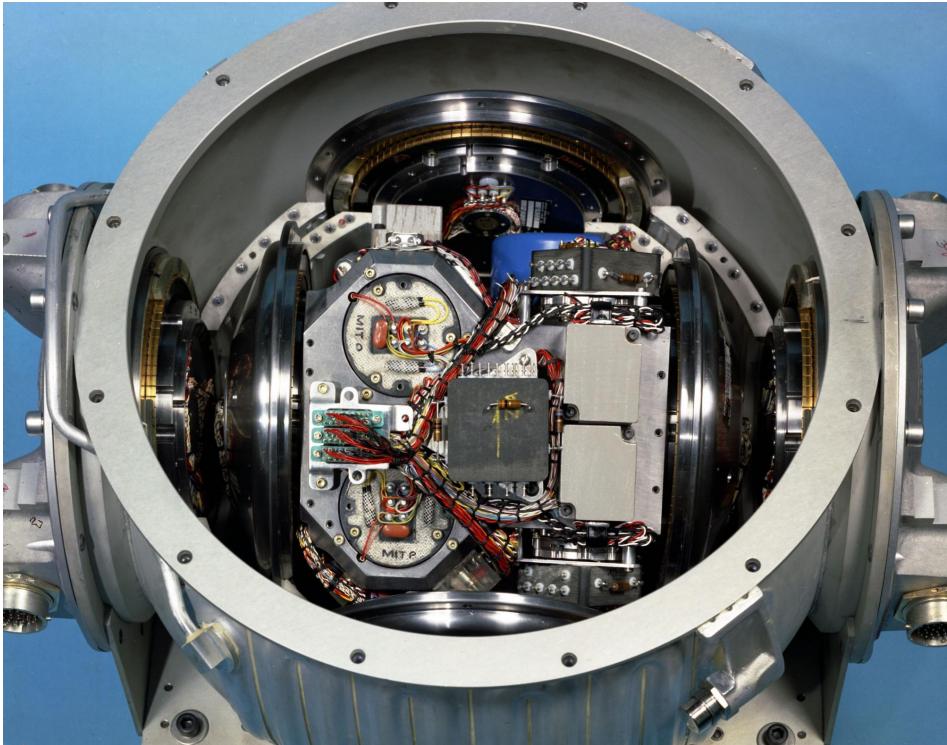


# The Inertial Measurement Unit (IMU) via a sketch by Draper himself



- by precisely measuring the orientation (with a gyroscope) and the acceleration (using an accelerometer) you can precisely calculate your position
- this is because  $\vec{a} = \frac{d\vec{v}}{t} = \frac{d^2\vec{s}}{dt^2}$
- if you integrate the acceleration you will always know your position
- you need to integration constants:
  - $\vec{s}_0$  = location of Cape Canaveral
  - $\vec{v}_0 = 0$

# How do we navigate today? IMUs to the rescue again! However ....



Ultra-low-power  
6-axis industrial-grade IMU



- 50 years later, the fridge-sized instruments is about the size of your pinky's nail
- accelerometers can be shrunk to the size of needle pin

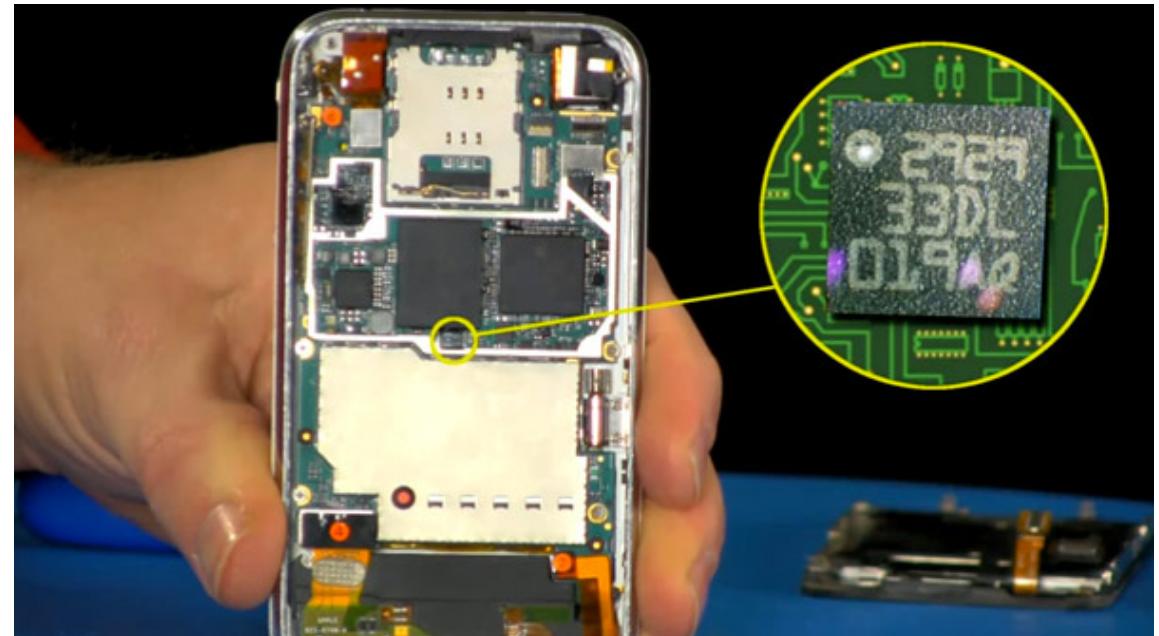
# Need proof? Phones out!

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- this is an IMU which outperforms Apollo's on-board IMU by two orders of magnitude!
- and this image is from 2012!
- costs? 0.08 Euro 🎉

**So how did we get from a fridge-sized devices to something which we all carry in our pockets?**

Ladies and Gentlemen: Microsystems Technology



Next time somebody asks you what exactly you study, you could tell them:  
**We put space science in your pocket – and help return mankind to the moon (and beyond) – among many, many, many other things.**

# A macrosystem

## The Airbus A380

- Approximately 1 Million single parts!
  - One Wing: 32,000 parts
- Costs: \$ 275 Millions
  - Average per single part \$ 275
- High effort for single part fabrication



Can you imagine  
such a system  
with  
2 Million parts?



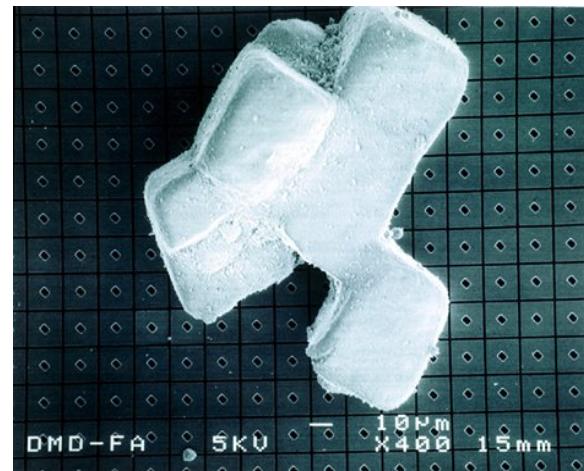
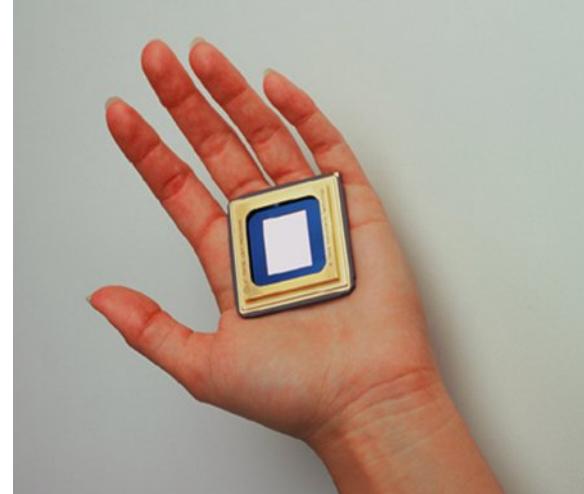
# A microsystem

## The DMD

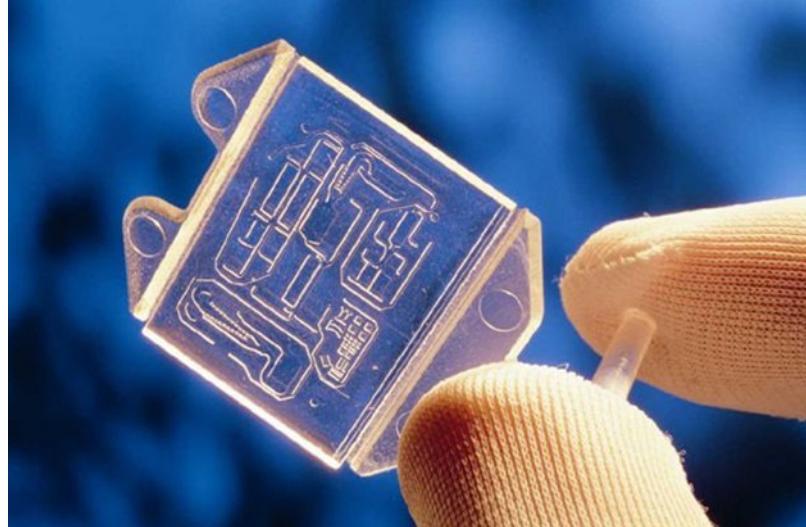
- Digital Micro-mirror Device
- 1.6 cm x 1.6 cm
- 508,800 mirrors 17  $\mu\text{m}$  x 24  $\mu\text{m}$
- ~ 2.2 million parts
- Price: ~ € 2 000
- Price / part: < 0.1 Cent
- Mass fabrications

## Microsystems

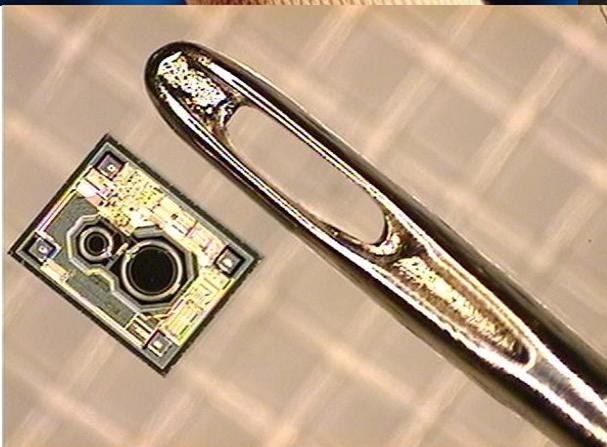
- Many functions
- Small volume



# Microsystems are small

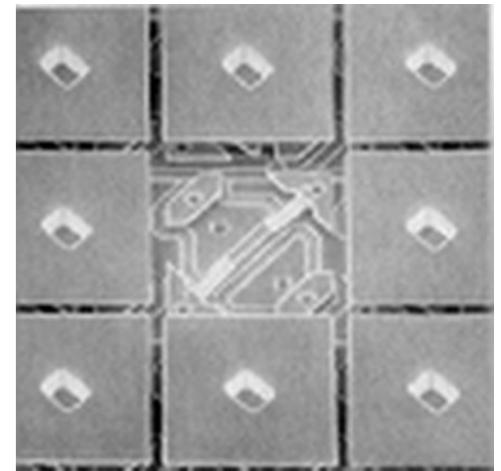


Smaller

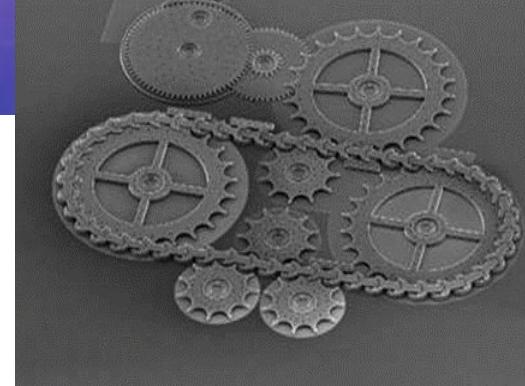
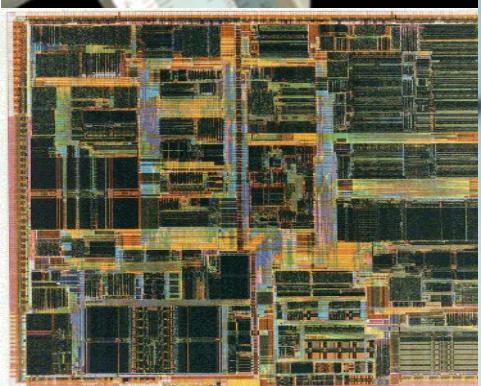
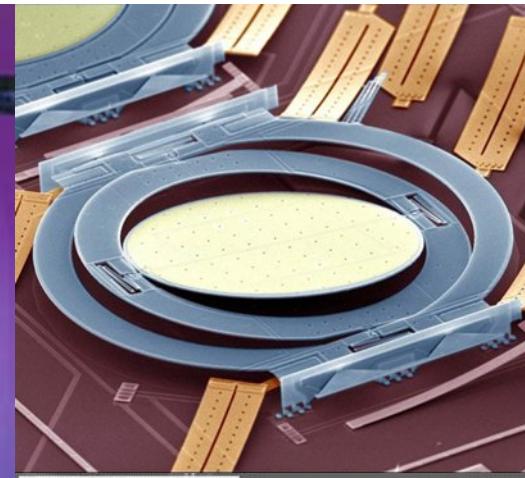
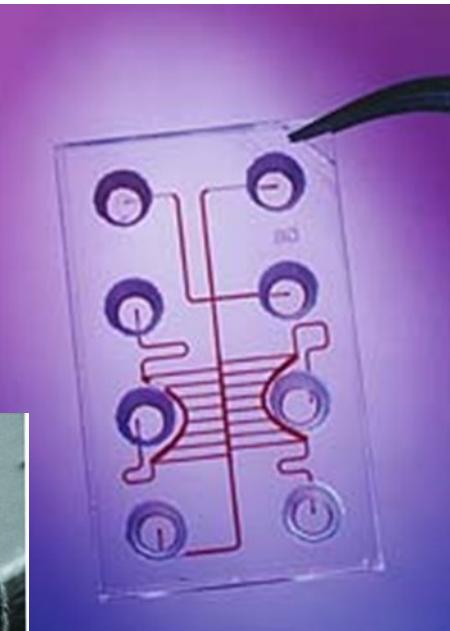
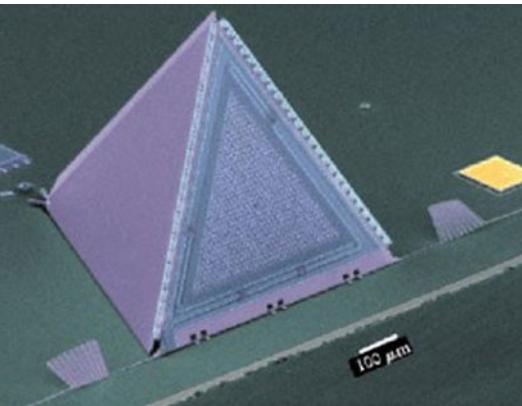


Small

Tiny



# A huge variety in microsystems



# Microsystems are everywhere

## Medicine

- Minimally-invasive surgery
- Diagnostics



## Communications

- Fiber optics
- Mobile phones



## Consumer

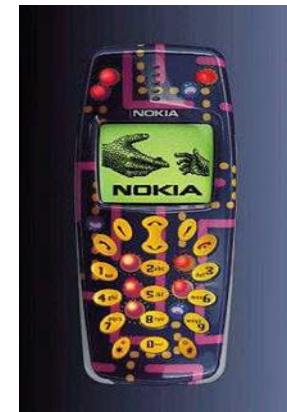
- Autonomous networks
- Sensors

## Industry

- Process management
- Instrumentation

## Automobile

- Gyroscope
- Airbags



# The Career



# Studies: technical skills

## Educational goal:

- To graduate students who can go from idea to product

## The required skills:

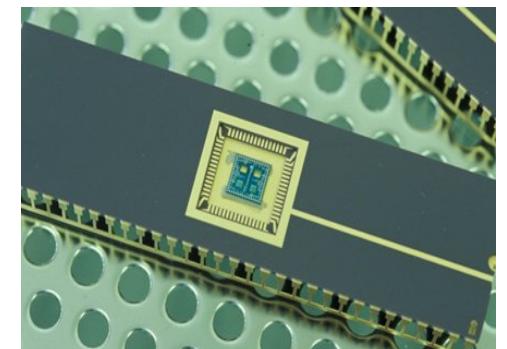
- Problem definition
- Solutions & evaluation

The challenge  
starts now



## Design & development

- Fabrication
- Characterization & optimization
- Packaging
- System testing & qualification
- Transfer to production
- Marketing



# Studies: Non-technical skills

**Technical excellence is a given...**

**... but graduates also need:**

- Ability to work in a team
- Social competence
- Creativity
- Openness to new ideas
- Self-confidence
- Communication skills
- Entrepreneurial thinking
- Ability to motivate, oneself and others
- Leadership capabilities



# Where can I go with my degree?

## Microsystems engineers become:

- Entrepreneurs, technicians, engineers, group leaders, managers, CEOs, astronauts,...

## Potential employers:

- Large & small companies of all types
- Startups and spin-offs

## What do employers want?

- Potential for development
- Ability to learn
- Communications ability  
(in English and German!)
- Experience, experience, experience
- Particular skills? Not so much...



# The Department





# Faculty of Engineering

- Faculty in operation since 1995
- Department of Computer Science (IIF)
- 20 professors / ca. 100 scientific staff/ ~ 950 students
- Department of Microsystems Engineering (IMTEK)
- 22 professors /ca. 300 scientific staff/ ~ 880 students
- Department of Sustainable Systems Engineering (INATECH)
- 11 professors / ~ 380 students



# IMTEK-Professors



# IMTEK Laboratories

## MEMS Applications

Prof. Dr. Roland Zengerle

## Bio- and Nano-Photonics

Prof. Dr. Alexander Rohrbach

## Biomedical Microtechnology

Prof. Dr. Thomas Stieglitz

## Biomicrotechnology

Prof. Dr. Ulrich Egert

## Chemistry and Physics of Interfaces

Prof. Dr. Jürgen Rühe

## Design of Microsystems

Prof. Dr. Peter Woias

## Electr. Instrumentation & Embedded Sys.

Prof. Dr. Stefan Rupitsch

## Gas Sensors

Prof. Dr. Juergen Woellenstein

## Hahn-Schickard-Institute of Microanalysis Systems

Prof. Dr. Felix von Stetten

## Materials Processing

Prof. Dr. Thomas Hanemann

## Micro- and Material Mechanics

Prof. Dr. Christoph Eberl

## Microactuators

Prof. Dr. Ulrike Wallrabe

## Microelectronics

Prof. Dr. Matthias Kuhl

## Micro-optics

Prof. Dr. Hans Zappe

## Microsystems for Biomedical Imaging

Jun.Prof. Dr. Caglar Ataman

## Microsystems Materials

Prof. Dr. Oliver Paul

## Optical Systems

Prof. Dr. Carsten Buse

## Process Technology

Prof. Dr. Bastian E. Rapp

## Sensors

Jun.Prof. Dr. Alwin Daus

## Simulation

Prof. Dr. Lars Pastewka

## Smart Systems Integration

Prof. Dr. Alfons Dehé

## Soft Machines

Jun.Prof. Dr. Edoardo Milana

## Systems Control and Optimization

Prof. Dr. Moritz Diehl

# The Curriculum



# Structural principles

- M.Sc. Programme = 120 ECTS
- ~ 30 ECTS per semester
- 1 ECTS = 30 hours work load
- Mandatory courses are offered every other semester
- Exams are offered every semester
- The exam regulations stipulate which courses are to be completed to get the degree, but you can decide when you want to take the respective course and exam
- It is allowed to study more than 4 semesters



# Mandatory modules

Micro-electronics	Le-E	Written exam	6	1
Micro-mechanics	Le+E	Written exam	6	1
MST Design Laboratory I for Microsystems Engineering	La	Pass/Fail assessment (Studienleistung)	6	1
MST Technologies and Processes	L+E	Pass/Fail assessment (Studienleistung) Written exam	6	1
Signal Processing	L+La	Written exam	6	2
Master's module (6 months)		Thesis and presentation	27+3	4

## Compulsory elective modules

Assembly and Packaging Technology	Le+E	Written exam	6	1, 2 or 3
Mirco-optics	Le+E	Written exam	6	1 or 3
Modelling and Sytstem Identification	Le-E	Written exam	6	1 or 3
Probability and Statistics	Le-E	Written exam	6	1 or 3
Sensors	Le+La	Pass/fail assessment Written exam	6	1 or 3
Biomedical Microsystems	Le+E	Written exam	6	2
Micro-actuators	Le+E	Pass/fail assessment Written exam	6	2
Micro-fuidics	Le+E	Written exam	6	2
Total to be selected			<b>30</b>	

# Concentration Areas and Customized Course Selection

Circuits and Systems

Students have to choose ONE concentration area

Materials and Fabrication

Biomedical Engineering

Photonics

**Total**

**21-30**

Courses from the MSE concentrations, other faculties at the University of Freiburg, also courses on German language, scientific writing, project management

Students can choose either 30 concentration or 21 concentration+9 CCS

**Total**

**9**

# More details on course structure, exam regulations etc.

- ... will be provided directly after I'm done here.
- Will afterwards be available through video tutorials at:  
<https://www.tf.uni-freiburg.de/en/studies-and-teaching/a-to-z-study-faq/freshers-info>
- Topics handled there:
  - Understanding the regulations for the curriculum and designing your personal study plan
  - Administrative matters
  - Quick introduction to rules for examinations
  - Finding information and help
  - Using HISinOne to book your courses and exams

# Plagiarism

## Plagiarism is:

- Using someone else's texts, pictures, reports, data, solutions, whatever....
- ... without giving the source

## Sources include:

- Books, the internet, colleagues, ...

## To make it clear:

- Plagiarism is illegal

## The simple „if...then“ loops:

- If you plagiarize...(once)
- ... then you fail
- If you plagiarize repeatedly (=twice)
- ... then your academic career is over



# Mentoring

## Every student has a faculty mentor

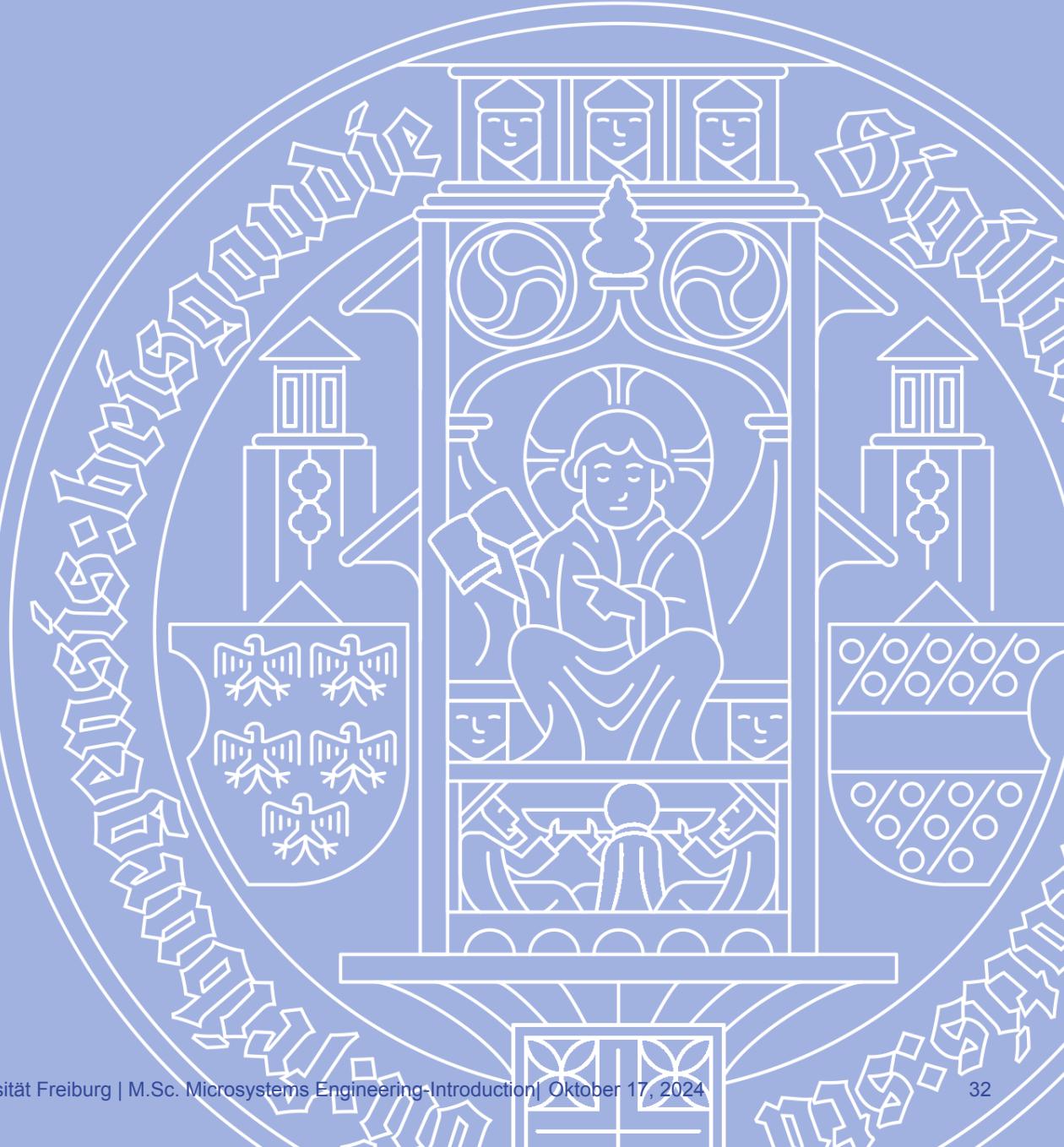
- A professor as a contact person
- Assigned by the Programme Coordinator

## Student's contact for:

- Problems, questions, clarifications, job searches, recommendations, or just general advising



# After graduation



# Apply for a job

## In Industry

- Find out what you like during your MSc programme
- Use job portals and company websites to monitor the market
- Visit career workshops to gather tips how to apply
- Go to recruiting fairs

# Ph.D. as research assistant

## At the university

- Perform a research project (on your own)
- Look for an open position
- Apply
- Get paid for the PhD project
- Overtake responsibility as project assistant
- Support your professor with respect to educational tasks
- Duration: 3-5 years

# Problems with your studies? Or other issues?

- If you have any questions or problems:  
**Act immediately and do not procrastinate!**
- Contacts & info sources:
  - Official information sources by university, faculty and study programme
  - Academic advising
  - Lecturers / assistants / mentors
  - Fachschaft (faculty's student committee)
  - Information centers like the Student Service Center, Office of Student Services etc.
  - Fellow students



Gegen sexuelle Belästigung,

Gewalt und Stalking

Against Sexual Harassment,

Violence, and Stalking

Foto: The KonG – stock.adobe.com

**Beratung? Counselling?**

+49 761 203-4222

+49 152 22928696

[www.gleichstellungsbuero.uni-freiburg.de](http://www.gleichstellungsbuero.uni-freiburg.de)

**universität freiburg**

# Some thoughts to share...

- **A Master's programme in Germany: A University is NOT a school!**
  - You have to organize your courses ... and your life
  - You have to register for your courses on your own
  - We challenge you from the first day on to assess given knowledge...
  - ...and to transfer given knowledge from one course to another
  - We will show you many aspects of MSE and their applications to broaden your knowledge and increase the opportunities for an exciting career.
- **That means for you...**
  - YOU have to take the initiative to ASK, ASK and read until you understand!
  - WE give you the overview, YOU have to learn the details.

# Contact persons I

## ■ Dean of studies

- Prof. Dr.-Ing. habil. Bastian E. Rapp
  - 203 7350
  - [bastian.rapp@imtek.uni-freiburg.de](mailto:bastian.rapp@imtek.uni-freiburg.de)



## ■ Programme coordination

- Svenja Andresen
  - [studiengangkoordination.mst@imtek.uni-freiburg.de](mailto:studiengangkoordination.mst@imtek.uni-freiburg.de)
  - 203 97940



## ■ Study advisors

- Dr. Jochen Kieninger
  - 203 7265
- Dr. Oswald Prucker
  - 203 7164
- [studienberatung@imtek.de](mailto:studienberatung@imtek.de)



# Contact persons II-Examination Office

**Susanne Stork**

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**Isabela Buchholzer**

[pruefungsamt@tf.uni-freiburg.de](mailto:pruefungsamt@tf.uni-freiburg.de)

203 8083

**Anne-Julchen Müller**

[pruefungsamt@tf.uni-freiburg.de](mailto:pruefungsamt@tf.uni-freiburg.de)

203 8083

**Ilka Muckle**

[pruefungsamt@tf.uni-freiburg.de](mailto:pruefungsamt@tf.uni-freiburg.de)

203 97530

# Student Council

- Representation of students' interests in various committees
- Shaping campus life
- Open ear for students with questions and problems
- Exam database
- More info under <https://fachschaft.tf.uni-freiburg.de/>



**Thank you very much for your attention!**

